

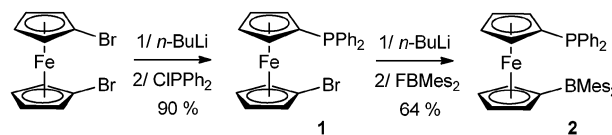
A 1,1'-ferrocenyl phosphine-borane: synthesis, structure and evaluation in Rh-catalyzed hydroformylation†‡§

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The new ambiphilic ligand $\text{Ph}_2\text{P}-(1,1'\text{-ferrocenyl})-\text{BMe}_2$, prepared by sequential lithiation/electrophilic trapping of 1,1'-dibromoferrocene, adopts a monomeric structure free of dative $\text{P} \rightarrow \text{B}$ and $\text{Fe} \rightarrow \text{B}$ interactions. This flexible phosphine-borane and the related *o*-phenylene bridged system have been evaluated in Rh-catalyzed hydroformylation.



Scheme 1

There has been growing interest in ambiphilic derivatives over the last few years. The range of applications of phosphine-boranes (PB), for example, has grown considerably: *e.g.* π -conjugated systems,¹ ligands for transition metals able to adopt different coordination modes,² metal-free systems capable of H_2 activation and transfer,³ precursors for photo-isomerizable systems,⁴ and molecular probes for putative reaction intermediates.⁵

These developments have stimulated the preparation of an increasing variety of PB compounds differing in the number of accompanying donor buttresses, in the substitution pattern at phosphorus and boron, and in the nature of the spacer group, which permits the P–B distance and the rigidity of the system to be altered.⁶ In this respect, purely organic linkers have been so far largely preferred, and only a few metallocene-bridged phosphine-boranes have been reported.^{7–9} This includes the recent preparation of $\text{Ph}_2\text{P}-(1,2\text{-ferrocenyl})-\text{BMe}_2$ (Mes = 2,4,6-trimethylphenyl).⁹ Here, we report the synthesis and complete characterization of the position isomer $\text{Ph}_2\text{P}-(1,1'\text{-ferrocenyl})-\text{BMe}_2$ **2**. This new phosphine-borane and the related rigid system $\text{Ph}_2\text{P}-(o\text{-phenylene})-\text{BMe}_2$ **3**¹⁰ have been evaluated in Rh-catalyzed hydroformylation of 1-octene.

The target ligand **2** was prepared by sequential lithiation/electrophilic trapping of 1,1'-dibromoferrocene (Scheme 1), a very similar strategy to that used to prepare PB derivatives with conventional aromatic spacer groups. Borylation of the 1-bromo,1'-diphenylphosphinoferrocene **1**¹¹ afforded **2**, which was isolated as a purple powder after work up (64% yield). The ³¹P NMR chemical shift for **2** ($\delta = -17.5$ ppm) is very similar to that of **1** ($\delta = -18.1$ ppm), and the ¹¹B NMR chemical shift ($\delta = 84.7$ ppm) is in the typical range for a free triarylborane, suggesting a monomeric structure without $\text{P} \rightarrow \text{B}$ interaction.¹² This was unambiguously confirmed by an X-ray diffraction study (Fig. 1).^{**} Despite the free rotation of the two Cp rings, the phosphorus and boron groups do not position themselves *anti* to one another, but even so they are still shifted markedly from an eclipsed arrangement (the C1P axis is rotated by 45.2° with respect to the C6B axis). Due to steric repulsion of the two bulky functional substituents, the two Cp rings are not exactly parallel (tilt angle = 7.8°). The large PB distance (4.87 Å, compared with 3.75 Å for the sum of the van der Waals radii),¹³ and the planar environment around boron (the sum of CBC bond angles $\Sigma\text{B}_\alpha = 359.7^\circ$) rule out any significant $\text{P} \rightarrow \text{B}$ interaction. The absence of any

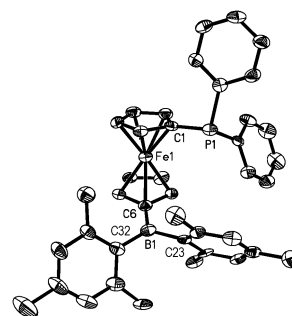


Fig. 1 Molecular view of **2** in the solid state (thermal ellipsoids at 50% probability). The phenyl and mesityl groups are simplified. Hydrogen atoms are omitted for clarity. Selected bond lengths (Å) and angles (°): C(1)–P(1) 1.814(6), C(6)–B(1) 1.565(9), C(6)–B(1)–C(32) 122.4(5), C(6)–B(1)–C(23) 115.2(5), C(32)–B(1)–C(23) 122.1(5).

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† Dedicated to the memory of Pascal Le Floch, a brilliant scientist and a great person.

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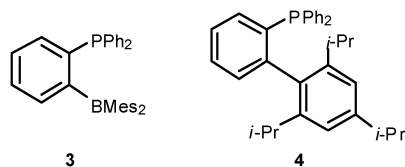


Chart 1

Fe \rightarrow B interaction is also apparent from the long FeB distance (3.37 Å) and from the slight deviation of the C_{ipso}B bond out of the plane of the Cp ring (by 7°).¹⁴

Until now, phosphine-boranes and related ambiphilic ligands have only been rarely evaluated in transition metal-mediated catalysis.^{7,8,15,16} Here, we decided to study the rhodium-catalyzed hydroformylation of 1-octene and evaluated both **2** and the related phosphine-borane Ph₂P(*o*-phenylene)BMe₂ **3** described previously (Chart 1).¹⁰ The reactions were performed in toluene at 90 °C and 40 bar of syngas with [Rh(acac)(CO)₂], 20 equiv. of the ligand and 1-octene : Rh ratio \approx 4000. With the flexible ligand **2**, the rhodium concentration was fixed at 0.5 mM in order to maintain the temperature at 90 °C. Under these conditions, complete conversion was reached in about 45 min (TOF 6400 h⁻¹) and the linear product was obtained with 72% selectivity. The related borane-free ligand, namely diphenylphosphinoferrocene, afforded the same rate and product distribution within experimental error (Table 1). This indicates that the BMe₂ group of **2** does not play any role in this case, most probably as the result of the flexibility of the 1,1'-ferrocenyl spacer. The properties of the related rigid phosphine-borane **3** were then evaluated in order to assess the influence of the linker. The 1-octene was completely consumed within about 150 min under the same conditions (except for [Rh] = 1 mM and 1-octene : Rh \approx 2000) to afford a 54 : 46 mixture of linear and branched aldehydes. Thus, the presence of a BMe₂ group maintained in close proximity to the metal coordination sphere induces a decrease of both activity and selectivity. In order to determine whether the influence of the BMe₂ group was essentially steric or electronic in origin, the related sterically encumbered Buchwald-type biarylphosphine **4**¹⁷ was tested under the same conditions.¹⁸ Quasi-identical rates (TOF \approx 1700–1800 h⁻¹) and product distributions

(1 : b 1.2–1.3) were found for both ligands (Table 1), suggesting that the BMe₂ group of **3** does not participate as a Lewis acid, but rather as a sterically demanding substituent.²⁰

In conclusion, the phosphine-borane Ph₂P-(1,1'-ferrocenyl)–BMe₂ **2** has been prepared and characterized both spectroscopically and crystallographically. Precatalysts based on the combination of this new ambiphilic ligand or the related system Ph₂P(*o*-phenylene)–BMe₂ **3** with [Rh(acac)(CO)₂]₂ promote the hydroformylation of 1-octene. The higher activity and selectivity in favor of the linear product are found with the flexible 1,1'-ferrocenyl vs. *o*-phenylene bridge. The phosphine-borane **3** and Buchwald-type biarylphosphine **4** were shown to behave very similarly, and future investigations will seek to compare the properties of these two classes of ligands in other transformations such as Pd-catalyzed cross-coupling reactions.

Experimental

General considerations

All reactions were performed using standard Schlenk techniques under an Argon atmosphere. NMR spectra were recorded at 293 K on a Bruker Avance 300 spectrometer. Chemical shifts are expressed with a positive sign, in parts per million, relative to residual ¹H (7.24 ppm) and ¹³C (77.16 ppm) solvent signals and external BF₃·OEt₂ (0 ppm) and 85% H₃PO₄ (0 ppm), respectively. The mass spectrum was recorded on a Hewlett Packard 5989A apparatus. Pentane was dried over CaH₂, tetrahydrofuran and toluene over sodium and distilled prior to use. All organic reagents were obtained from commercial sources and used as received. The 1,1'-dibromoferrocene,^{11a} 1-bromo,1'-diphenylphosphinoferrocene **1**,^{11b} 1-dimesitylboryl-2-diphenylphosphinobenzene¹⁰ and biaryl diphenylphosphine ligand **4**¹⁷ were prepared according to literature procedures.

Preparation of 1-dimesitylboryl-1'-diphenylphosphinoferrocene (**2**)

A solution of *n*-butyllithium (1.4 M in hexanes, 357 μ L, 0.50 mmol) was added dropwise to a solution of 1-bromo-1'-diphenylphosphinoferrocene (224 mg, 0.50 mmol) in THF (2.5 mL) at –70 °C. After 10 min, a yellow precipitate appeared. After a further hour at this temperature, a solution of Mes₂BF (135 mg, 0.50 mmol) in THF (1 mL) was added dropwise. The mixture was then brought to room temperature over 30 min and the solvent was then removed at reduced pressure. The residue was dissolved in toluene (3 mL) and filtered by cannula to remove Li salts. The product **2** was recrystallised at –40 °C from pentane and isolated as a purple powder (198 mg, 64% yield). Mp 155–156 °C (dec.). ¹H NMR (300.1 MHz, CDCl₃): δ = 7.45–7.30 (m, 10H, H_{Ph}), 6.85 (s, 4H, H_{Mes}), 4.65 (s, 2H, H_{Ferr}), 4.50 (s, 2H, H_{Ferr}), 4.46 (s, 2H, H_{Ferr}), 4.08 (s, 2H, H_{Ferr}), 2.39 (s, 12H, *o*-CH₃), 2.34 (s, 6H, *p*-CH₃); ¹³C NMR: δ = 142.7 (C_q), 139.1 (C_q), 138.7 (d, J_{CP} = 10 Hz, C_q), 137.1 (C_q), 133.6 (CH), 133.4 (CH), 128.6 (CH), 128.2 (CH), 80.1 (CH), 77.3 (d, J_{CP} = 9 Hz, C_q), 75.4 (CH), 73.9 (d, J_{CP} = 14 Hz, CH), 72.5 (CH), 24.6 (*o*-CH₃), 21.1 (*p*-CH₃), the quaternary carbon atom of ferrocene bearing the boron atom is not observed; ¹¹B NMR (96.3 MHz,

Table 1 Catalytic results for the hydroformylation of 1-octene. Reactions were carried out in toluene at 90 °C and 40 bar (1 : 1 feed syngas)

$n\text{-Hex} \xrightarrow[\text{toluene, 90 °C, 40 bar}]{\text{H}_2/\text{CO}, \text{Rh(acac)(CO)}_2, \text{L:Rh} = 20} n\text{-Hex-CHO (l)} + n\text{-Hex-CHO (b)}$				
Ligand	TOF/h ⁻¹ ^c	K/h ⁻¹	1 : b ^f	Linearity (%)
2 ^a	6400 ^d	2.74	2.5	72
FcPPh ₂ ^a	6240 ^d	2.57	2.6	73
3 ^b	1700 ^e	1.56	1.2	41
4 ^b	1785 ^e	1.78	1.3	46

^a With [Rh] = 0.5 mM. ^b With [Rh] = 1 mM. ^c Average turnover frequency. ^d Calculated from 0 to 30 min. ^e Calculated from 0 to 60 min. ^f Linear to branched product distribution.

CDCl_3): $\delta = 84.7$; ^{31}P NMR (121.5 MHz, CDCl_3) $\delta = -17.5$; m/z (EI): 618 ($\text{M}^{+\bullet}$), 432 ($\text{M}^{+\bullet} - \text{PPh}_2$), 368 ($\text{M}^{+\bullet} - \text{BMe}_2$), 313 ($\text{M}^{+\bullet} - \text{PPh}_2\text{-Mes}$).

Catalytic experiments

A 50 mL s/s autoclave equipped with gas entraining stirrer and sampling valve, was charged with $[\text{Rh}(\text{acac})(\text{CO})_2]$ and placed under an atmosphere of N_2 . Dry, de-gassed (d/d) toluene (10 mL) was then added. In a glovebox, a Schlenk was charged with ligand ($\text{L} : \text{Rh} = 20$), then transferred to Schlenk line. Toluene (d/d, 10 mL) was added to the ligand and the solution added to the autoclave under flow of N_2 . At room temperature, the vessel was pressurised to 20 bar with 1 : 1 syngas, then heated to 90 °C. Once the reaction temperature was reached, 1-octene (d/d, 10 mL) was injected and the reactor pressure increased to 40 bar. During the reaction, the pressure in the vessel was maintained *via* a temperature compensated ballast vessel and the rate of catalysis was assessed by measuring the pressure drop in the ballast vessel which was logged with a polling frequency of 1 s. When gas uptake had ceased, the vessel was cooled to RT, the excess pressure vented, the vessel opened to air and a sample taken for GC-MS analysis. GC-MS analysis was performed on an Agilent Technologies 6890N GC system equipped with MDN12 (60 m \times 0.25 mm \times 0.25 μm) column, coupled to an Agilent Technologies 5973N MSD Mass Spectrometric instrument equipped with EI source.

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** X-Ray crystal data for **2**: $M = 618.35$, monoclinic, space group $P2_1/c$, colourless blocks, $a = 8.2786(11)$, $b = 42.999(5)$, $c = 9.2730(12)$ Å, $\beta = 93.458(3)^\circ$, $V = 3294.9(7)$ Å³, $Z = 4$, $T = 173$ K. §

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